Design of a Model of Forearm Bone Fractures for Educational Purposes

Saddig Jastaniah  Abdulrahman Hamdan  Abdullah Alhadrami  Talal Almatrafi  Ahmed Arif  Hassan Almalki
Department of Diagnostic Radiology, Faculty of Applied Medical Sciences, King Abdulaziz University, Jeddah, Saudi Arabia

Abstract
This work explores a new approach to demonstrate possible forearm fractures in humans as an educating means for student radiographers. The Design of abnormal bones are not normally available as phantoms, the manufacturer usually produces normal human musculoskeletal models for educational purpose. Hence fractures and abnormalities are usually first time observed by the students in clinical practice at the hospital, the author believes that this work can positively improve the clinical skill laboratories sessions at an earlier stage prior to the hospital training. With the help of such phantom, it can be considered as foundation practical sessions added to radiographic techniques, clinical practice and pathology courses to students radiographers and technologist. Moreover, a model was developed with high quality and low cost produced by local materials for medical education purposes. The present result indicated that the use of models for education and training purposes where interactive training tools will improve the learning experience, and reduces the time on task for students and the material costs as well.

Keywords: Forearm, Fractures, Educational Purposes

Introduction
Phantom is an object designed and used in medical imaging to be imaged or scanned to make evaluation and analyzing the performance of imaging modality. Some of advantages of phantoms using that there is no risk and the result will be more consistent than the use of a living subject. The phantoms can be used in two dimensional x-ray or the fluoroscopy, recently the phantoms developed for others modality that have three dimensional techniques such as Ultrasound, CT, MRI and other imaging modality (Richard and Philip 2005).

The use of models for education and training purposes where interactive training tools will improve the learning experience, and reduces the time on task for students and the material costs as well (Tillack 1999). In addition, recent advances have raised concern amongst the medical community about the safety of diagnostic model for fracture evaluation (Othman et al. 2011).

Electric prosthetic arm, skeleton-based, human-shaped "phantoms" are used to measure exposure to radiation, and injuries for battlefield simulations. Also dummies in research automobile safety (Ohgushi et al. 1990 and Ohgushi 1997). Mechanical manipulator produced arm for handling radioactive materials from a safe distance and began producing phantoms - real human bones plus plastic, rubber, and other materials to simulate flesh and organs for use in radiation and space research. They are still used to calibrate medical devices such as X-ray machines and CAT scanners (Ohgushi et al.1992).

The first crash test dummies as well as a host of other unique anthropomorphic products, including the first electric prosthetic arm, skeleton-based, human-shaped "phantoms" used to measure exposure to radiation, and injuries for battlefield simulations were used for educational purposes (Inoue et al.1997).

The aim of this study is developing a model of bones that will be useful tools for radiology students because they will be able to see the fracture and train to find and apply modified position so they can deal well with real forearm injuries. Therefore, the aim of this research are dealing with the fractures that occur in the middle part of forearm. In addition, this work helps students to be more familiar with imaging procedure and image interpreting with less radiation risk and reduced patient serving interruptions in education process. Also helps student practice their practical sessions several time to develop their positioning and imaging procedures skills

Materials and Methods
The selected local materials for manufacturing the model were Gypsum (calcium sulfate dehydrate, with the chemical formula with Electron Density equal 2.36 gm/cc that similar to bone), egg shells, and silicon. Two experiments were done by using several local materials such as gypsum dissolved with water in the first experiment then a mixture of gypsum with eggshell dissolved in water in the second one.

Preparing the Materials for Imaging
Silicon: Transparent Silicon was used by putting it in flat mold and insert the bone inside it and leave it until it dry, after that remove the bone to produce a cast similar to the shape of the bone.
Gypsum: has been put in a plastic box in order to determine the necessary quantities for the phantom, Specific
amounts of gypsum is added and mixed with a specific amounts of water to prepare them for putting it into the mold which was made from silicon, water was been added as a solvent agent, Bottled drinking water was used commercially available (Aquafina). Using a quantity of 150 ml per cast (300 ml total). which contain sodium (16 ppm), calcium (less than 5 ppm), magnesium (13 ppm).

Eggshell was used after grinding it to be in the form of powder, which contains a high proportion of calcium, then mixed with gypsum powder to form us similar density to the density of the bone and bone marrow.

**Imaging Process by general x-ray machine**

The densities of the body control the appearance of an x-ray image, the x-ray may be absorbed or transmitted, for example the bones are not easily penetrated so it appear bright on the image. Because the container of air in the lung, the x-ray penetrates and appear dark. Therefore, it is the modality of choice for diagnose and evaluate the fractures. It is the easiest and the fastest. Two images usually performed with different angles in case of trauma patients. The experiments for testing the phantoms was carried out in the radiology department of faculty of applied medicine in King Abdulaziz University in Jeddah, Saudi Arabia.

During imaging, the bone placed in normal anteroposterior position, as one should do in the real situations in medical imaging procedures. Standard parameter for forearm examination that already programmed in radiology laboratory selected (Fig.1). The exposure factors used were 55 KV, 1.16 MAS, 100 SID and no Grid used.

**Model design stage**

Putting the silicon in the tray as shown in (Fig. 2) insert the original bones inside the silicon to produce a cast used for phantom shape (Fig. 3), leave the silicon in warm, dry and clean place until it dry. After that, the bone was removed and the result is an empty cast is ready for production process (Figs. 4, 5, 6).

**First experiment with water (Gypsum experiment):**

The Gypsum put in the plastic box, and then 300 ml of water added. Therefore, it turns into the liquid form; it filled into the silicon cast and left it until it dry. It is then be shaped like a bone. It required polishing for final shaping but extra care was taken not to break the phantom model.

**The second experiment (Eggshells mixture with gypsum experiment):**

Mixing 25 grams of eggshells and 140 grams of Gypsum with 300 ml of water and removed very carefully because the mixture is weaker than gypsum in first experiment. Induced fractures made in the phantom to demonstrate real situations then glued to be hold in its position still when in use (Fig. 7).

**Results**

The final model of radius and ulna is shown in (Fig. 8). First, the Normal AP forearm of the real human bone was scanned showing the positioning arrangement and the resultant image (Fig. 9). Normal AP position of artificial bone and the resultant x-ray image of the developed model produced by Gypsum resulted in comparable image to that obtained by the above human bone with high degree of similarity (Fig.10). Normal AP position of artificial bone and the resultant x-ray image of the developed model produced by mixture of egg shells and gypsum also resulted in comparable image to that obtained by the above human bone (Fig.11). The models in these figures contains artificially induced fractures clearly observed in the middle of the forearm bone (transverse and oblique). Additionally, in order to confirm the above results and to ensure the professionalism of this work by evaluating, assessing and reporting the clinical finding of the abnormality (fractures types), views and feedback from four independents radiologist from two different health institutes was provided to ensure the quality and possibility of obtaining diagnostic information from the phantom. Radiologist were involved voluntary in this research as shown in (Table 1) for gypsum and (Table 2) for egg shells.

<table>
<thead>
<tr>
<th>Radiologist list</th>
<th>Hospital/Health Institute</th>
<th>Fracture Type</th>
<th>Image quality</th>
<th>Can this model used in teaching</th>
<th>Radiologist Additional comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rad 1</td>
<td>King Abdulaziz University Hospital</td>
<td>Transverse</td>
<td>Fair</td>
<td>yes</td>
<td>No additional comments</td>
</tr>
<tr>
<td>Rad2</td>
<td>King Abdulaziz University Hospital</td>
<td>Transverse</td>
<td>Fair</td>
<td>yes</td>
<td>Great ideas</td>
</tr>
<tr>
<td>Rad3</td>
<td>Faculty of Medicine</td>
<td>Transverse</td>
<td>Fair</td>
<td>Yes</td>
<td>helpful tool for training needs little improvement in shaping</td>
</tr>
<tr>
<td>Rad4</td>
<td>Faculty of Medicine</td>
<td>transverse</td>
<td>POOR</td>
<td>NO</td>
<td>no bone marrow the material used is non homogenous which may give false impression of an underlying abnormality</td>
</tr>
</tbody>
</table>
Table: 2: Radiologist views and feedback for the model using eggshells.

<table>
<thead>
<tr>
<th>Radiologist list</th>
<th>Hospital/Health Institute</th>
<th>Fracture type</th>
<th>Image quality</th>
<th>Can this model used for teaching?</th>
<th>General remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rad1</td>
<td>King Abdulaziz University Hospital</td>
<td>Transverse and oblique</td>
<td>Fair</td>
<td>Yes</td>
<td>The other model was better</td>
</tr>
<tr>
<td>Rad2</td>
<td>King Abdulaziz University Hospital</td>
<td>Transverse and oblique</td>
<td>Fair</td>
<td>Yes</td>
<td>No additional comments</td>
</tr>
<tr>
<td>Rad3</td>
<td>Faculty of Medicine</td>
<td>Transverse and oblique</td>
<td>Good</td>
<td>Yes</td>
<td>I encourage more bone fractures to be produced it is very helpful tool for teaching</td>
</tr>
<tr>
<td>Rad4</td>
<td>Faculty of Medicine</td>
<td>To transverse fractures</td>
<td>Fair</td>
<td>Yes</td>
<td>bone marrow of radius but not ulna Cortical irregularity of radius? infection</td>
</tr>
</tbody>
</table>

Discussion
Radiologists are responsible for introduction new resources for the teaching and educational purposes. Virtual models are used to obtain radiology images by ability to create materials locally (Tam 2010). The bone material selection process settled on using gypsum was selected because its electron density was the most similar to that of bone, ability to be shaped into the bone structures that they would be representing in the final model design and is a durable material and it's cheap. Also it gives us +1000 HU in the computed tomography. The model for forearm was used to detect various bone position for different types of fractures. The more important advantage to use level set is the ability to change topology (Boutiche 2011).

This work results were in agreement with that of (Innocent et al. 2000) that an application of models was used to aid in the medical pattern application task of image applications by an expert clinician. This work presents a detailed description of the context and use of this model and showed the affinity of the model and its importance in education and understanding the performance of different posture of diagnosing fractures of the radius and ulna.

Many different types of fractures can occur but the author focused on two of them a transverse and oblique fractures. The modality of choice in the suspected fracture cases is the X-ray that showed clearly the broken bone or if there is any displacement. Also it provides important information on the type and location of the fracture. The obtained result revealed that it is possible to produce abnormal forearm model produced from several local material such as gypsum which give a brighter bone density. The fracture model induced bone prototype also can be seen clearly in both modes of imaging. The radiologist participating in the image findings have confirmed the results achieved by this study and 70% of them said it was a very good image quality as reported (Edmund and Chao 2003).

For different reasons, new models for studying radiological imaging was used in the teaching of human radiological study of normal and for radius and ulna fracture. The authors briefly review and explore the advantages and drawbacks of model. The author showed that X-Ray part model gives the unique opportunity to take x-ray images of single body parts again and again. Radiological models are used in the evaluation of bone of the fore arm. The model scan will allow evaluating the images produced.

The model allows students of radiographing arm in routine and special circumstances and projections which may be a useful tool for both training as well as conducting student projects. Imaging Fracture models, students will be able to practice positioning skills, technical skills, and critical thinking skills as they produce radiographic images. This model will impact the learning of functional anatomy; such capability will certainly reach the scope of fracture diagnosis without the need of animals or specimens of cadaver (Buford et al.1990). Finally, the designed model will offer help to both radiology educators, as well as students. Educators has the ability to enhance hands-on training of identifying radiographic pathology with a tool that will encourage students to utilize their critical thinking skills. This has been previously interesting points for researches (Kauczor et al. 2010).

Conclusion
The development of fractured forearm model was achieved and could be used for educational purposes. Fortunately, the student feedback for this product was positive in terms of quality of fracture imaging. It improve skills relevant courses such as radiographic technique and pathology clinical practice. Further studies should be conducted as recommended by colleagues at the radiology department to enhance the edges (sides of the developed model) and reduce the density in the bone marrow and finally author recommend to explore possibility of developing other musculoskeletal system parts.
References


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Fig.1 Standard Parameters adjusted for the procedures
Fig. 2: Putting the silicon in the tray

Fig. 3: Inserting the original bones inside the silicon to produce a cast used for phantom shape

(Fig. 4)  (Fig. 5)  (Fig. 6)

Fig. 4: Leaving the silicon in a worm clean place until it dry.
Fig. 5: Removing the bone from the cast
Fig. 6: The resultant empty cast is ready for production process
Fig. 7: Breaking the phantom that was made it in the both experiments and gluing them.

Fig. 8: The final model of radius and ulna

Fig. 9: Normal AP position of real human bone (left), and the resultant x-ray image (right).
Fig. 10: Normal AP position of the artificial bone made from gypsum only (left), and the resultant x-ray image (right).

Fig. 11: Normal AP position of the other artificial bone i.e. mixture of egg shells and gypsum (left), and the resultant x-ray image (right).